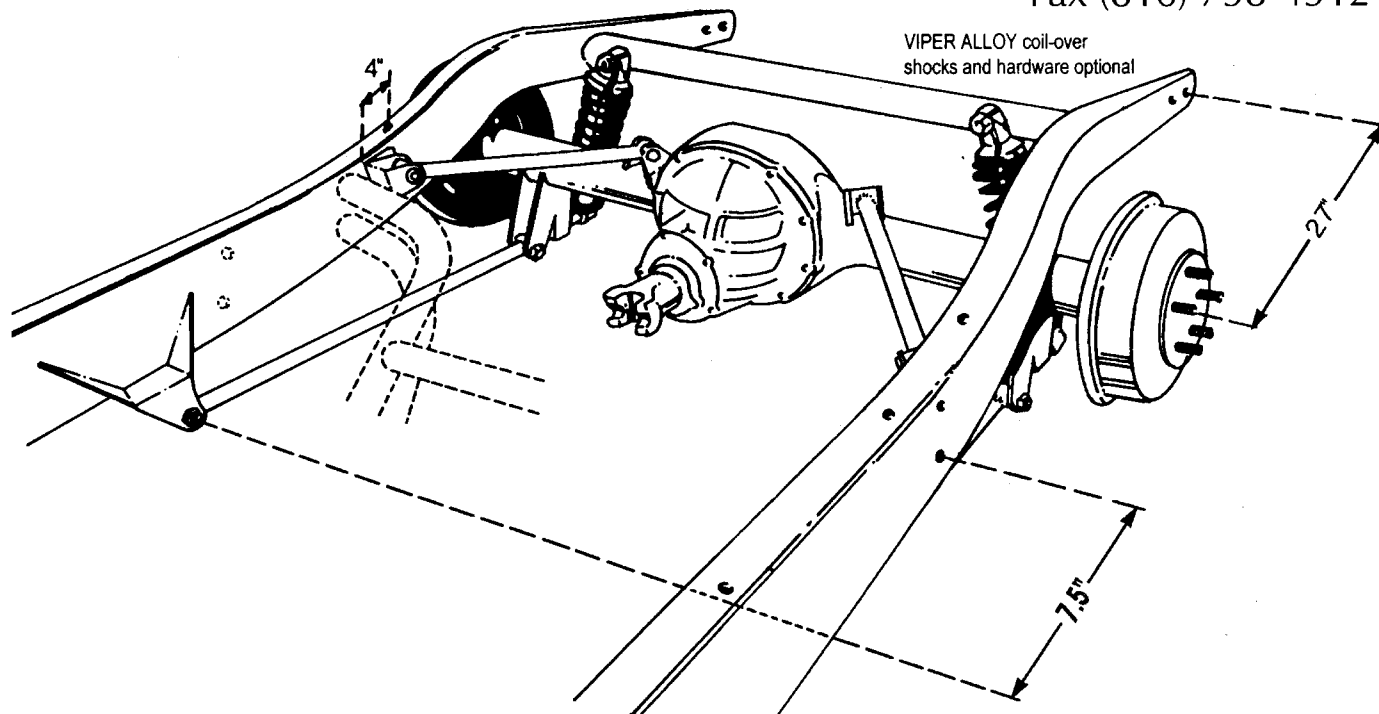


INSTRUCTION FOR #3018

# '32 FORD TRIANGULATED 4-BAR®

Tech Line (816) 758-4504  
800-334-7240  
Fax (816) 758-4512



1. TO LOCATE TOP BRACKET ON FRAME, MEASURE FROM CENTER OF TOP BODY MOUNT HOLE, FORWARD 4" TO FRONT FACE OF BRACKET.
2. TO LOCATE LOWER INSIDE BRACKET, MEASURE FROM CENTER OF LOWER FENDER MOUNT HOLE, FORWARD 7.5" TO CENTER OF BRACKET HOLE.
3. AXLE BRACKETS ARE PLACED 35½" APART AT THE CENTER OF THE SHOCK MOUNT HOLES. BRACKETS MUST BE AN EQUAL DISTANCE FROM AXLE ENDS. AXLE HOUSING FACE MUST BE PARALLEL TO THE BACK OF REAR AXLE BRACKETS.
4. THE CENTER OF THE AXLE IS PLACED 27" FORWARD OF THE CENTER OF SPREADER BAR HOLE. BE SURE AXLE IS CENTERED IN WHEEL WELL BEFORE WELDING.

TACK WELD ALL BRACKETS AND  
CHECK FOR ALIGNMENT AND  
PLACEMENT BEFORE FINAL WELDING

