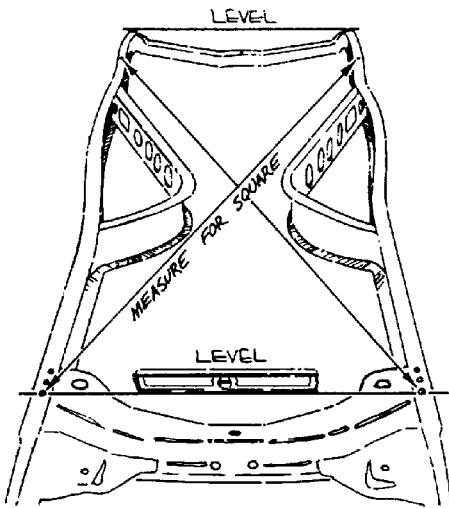




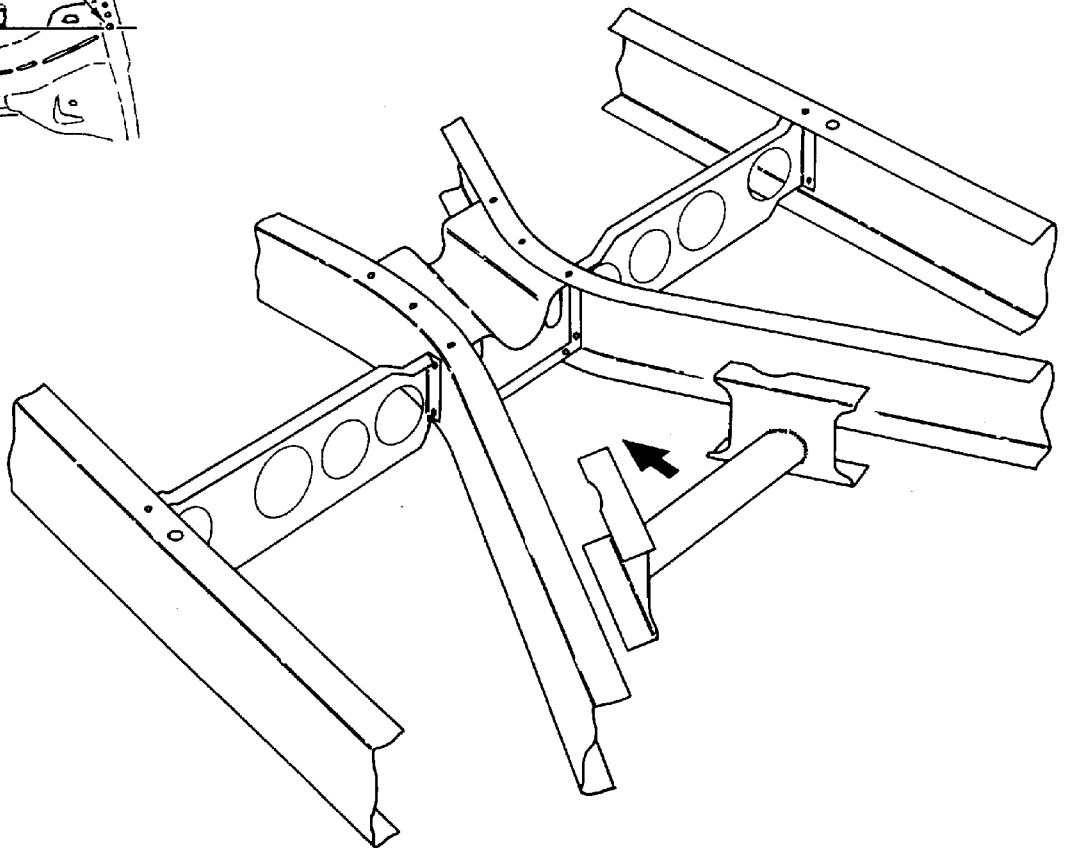
'35-'40 FORD

X-MEMBER SUPPORT

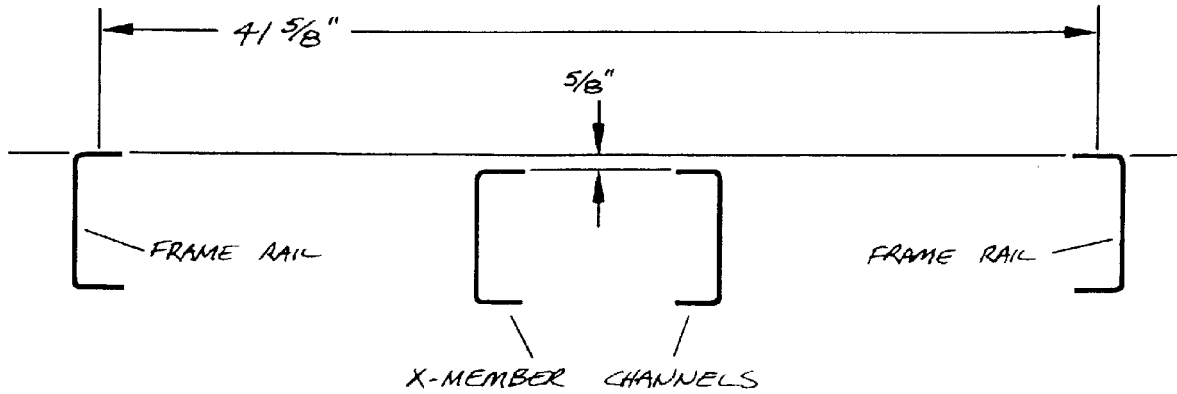
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Peculiar, MO 64078 • Tech line 800-334-7240



The X-member support restores the torsional strength of the stock cradle. It is very important that the frame be level (side to side) at front and rear when the X-member support is welded or bolted in place or the frame may have a twist (one corner lower than the others.) Also make sure the frame is at stock width and measures the same from opposite corners of the frame in a "X" pattern.



If the stock cradle is still in place, you can install the support and then remove the cradle by cutting it to pieces with a torch. Support slips into X-member channels from the rear. Fit should be snug! Use a rubber hammer to drive the support as far forward as possible.



If the stock cradle is already removed, check frame width at the body bolt holes shown on drawing below. Also check the relationship of the top edge of the X-member channels to the top edge of the frame rails. The X-member should be $5/8$ " lower than the frame rails at the body bolt holes shown.

Support may be either welded or bolted into the X-member. To bolt support in requires drilling holes through both the X-member and the support at the same time to assure alignment. Drill 8 holes: one at each end of the support channels. Measure in approx. $5/8$ " from ends of channel and approx. center of rail. Drill holes to $3/8$ " and use fine thread bolts.

