

INSTRUCTIONS FOR #6007A

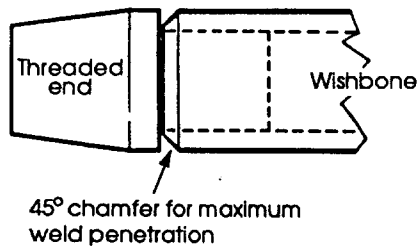
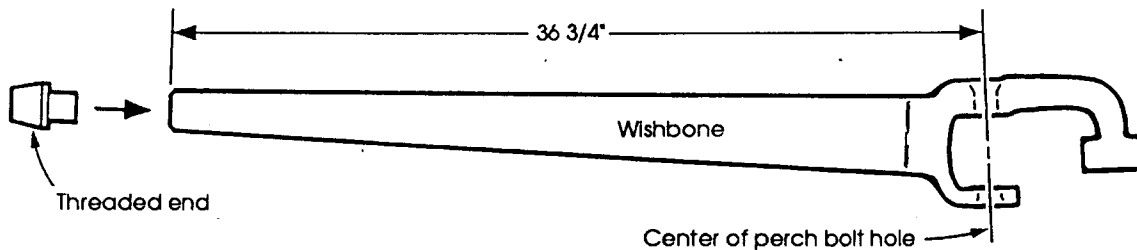
# '42-'48 FORD

## WISHBONE SPLITTING KIT

FOR USE WITH MAGNUM  
AXLE #1103-C. 38 1/2" PERCH  
CENTERS - 47 3/4" OVERALL  
LENGTH AT KINGPIN CENTERS.  
2 1/4" BOSS.

FOR USE WITH POSIE  
SPRING  
#2101

Tech Line (816) 758-4504



Cut wishbone end off 36-3/4" from center line of perch bolt as shown. Grind a 45° chamfer on end to insure good weld penetration. Slip threaded end into the wishbone as square as possible, tack weld in 2 or 3 places, then weld all the way around end. Let the welded end cool down completely before installing adjustable end.

When the wishbone is split and moved apart at the rear, the angle of the spring perches will change. Because the perches must be parallel to each other to eliminate shackle bind, you must heat and bend the perches. This is done by pulling outward on a bar placed through the perch eye while heat is applied to the perch at point A. Be very careful not to overheat perch eye as it may distort. Let perches cool down naturally by themselves. Do not apply water to rush the cooling process.

