Installation Instructions for '33-'34 Big Block Chevy Motor Mounts.

- From center of crossmember to front of tube of motor mount is 14⅛".
- Radiator — Thickness up to 4 inches.
- Water Pump — Short.
- Fan — Pulley or Electric.
- Firewall — Recessed.
- Steering — Vega cross steering on Big Block. Use #1032 Vega steering bracket.
- Steering mount is 9¾" from center of crossmember to center of bung, and 2½" down from top of rail.
- Center on mounts are 16¼" center to center.

Centerline of front fender brace hole.

Motor mount is placed ¼" down from edge of frame rail.

Frame rail.

Boxing plate.

NOTE: Be sure to use original type '58-'72 Chevy rubber insulator mounts (non-interlock style).

Slot for brake lines; fuel line, etc.

Please note: Read this information before installing mounts.

There are several things to take into consideration before positioning the motor mounts on the frame. First, these mounts are designed for repro-rails that have been boxed inside. If rails are boxed outside, you will need to grind mounts. Also, it would be helpful for you to use a "dummy block" and transmission case to set up location of transmission mount on the frame. When using these mounts you should use part # 1032 bracket for Vega cross-steering. To locate steering bracket, measure 9¾" from center of crossmember back, then down from top of rail 2½" to center of bung, which acts as a self-locator for the steering box. Radiator — thickness up to 4 inches. Water pump — short. Fan — pulley or electric. Firewall — must be recessed.